



Stawbuild



Straw wall Fire Test
Strawbuild
BSEN 1365-1: 2012

Report: Chilt/RF13217 Revision A

A fire resistance test
performed on a loadbearing compressed
straw wall system

Test conducted in accordance with
BSEN 1365-1: 2012
and BSEN 1363-1: 1999

Test date: 25th October 2013



Client: Carina & Alex
Mountcharles

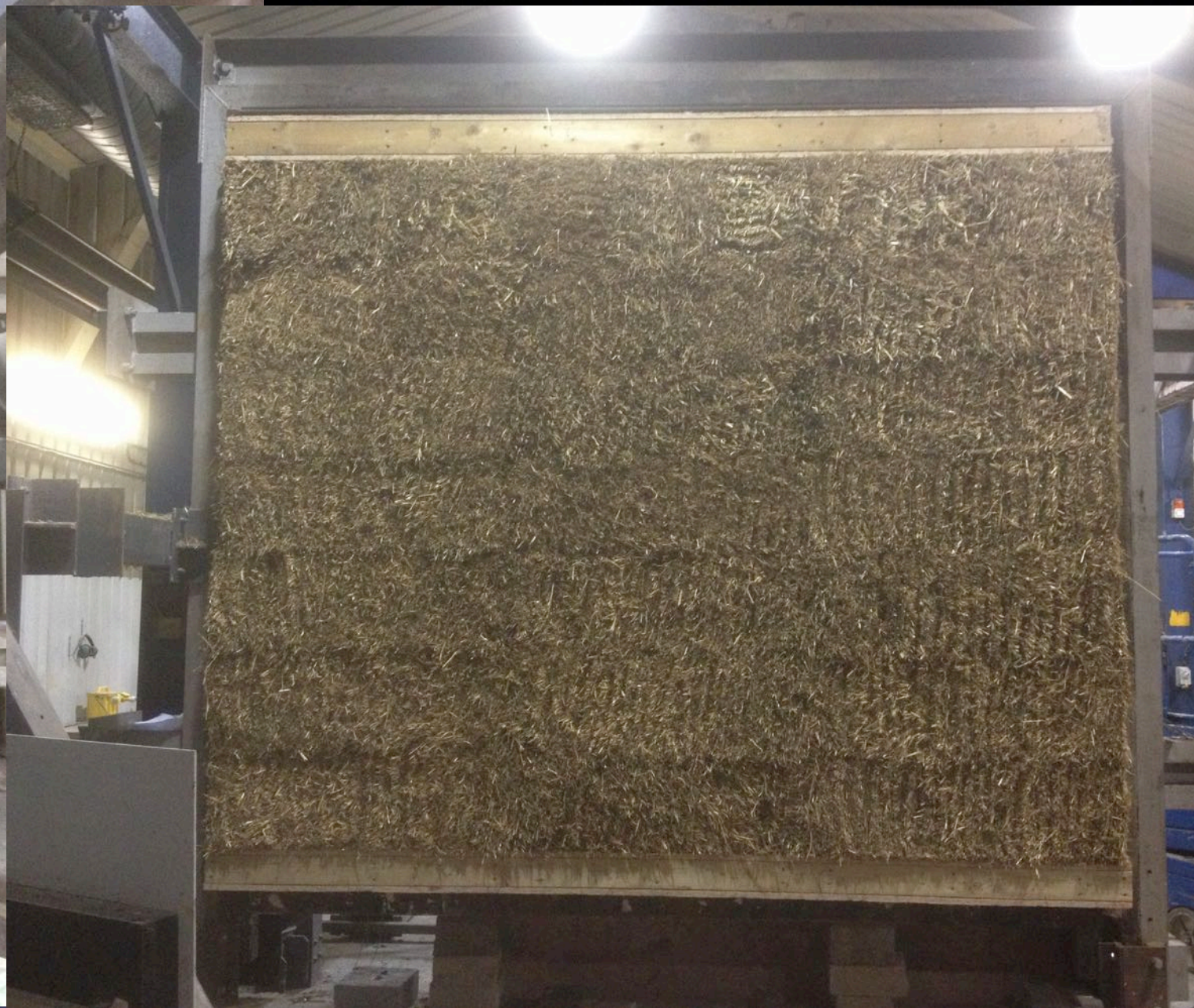
Rock Farm Eco Development
Slane
Ireland











TEST WALL : 3m wide by just over 2.6m high,
loaded throughout to 84kN
to simulate the loading of a two storey timber framed house

7 courses of bales - compressed by about 15mm per course of bales.

4 posts of 95mm x 95mm at 1000mm centres within the wall, set 175mm
back from the exposed face.





Vulnerabilities of the Test Wall

1

The loading jig was only 260mm wide, so to centre the four posts within the jig, 40mm from the front (exposed) face of the strawbale wall had to be cut back, so lessening the protection to the posts on the furnace side.



A steel spreader bar transferred and distributed the load equally to the posts

The posts therefore had to be central to the jig



Vishay Nobel

28.40

COMP

FT 3.57

RANGE

HOLO

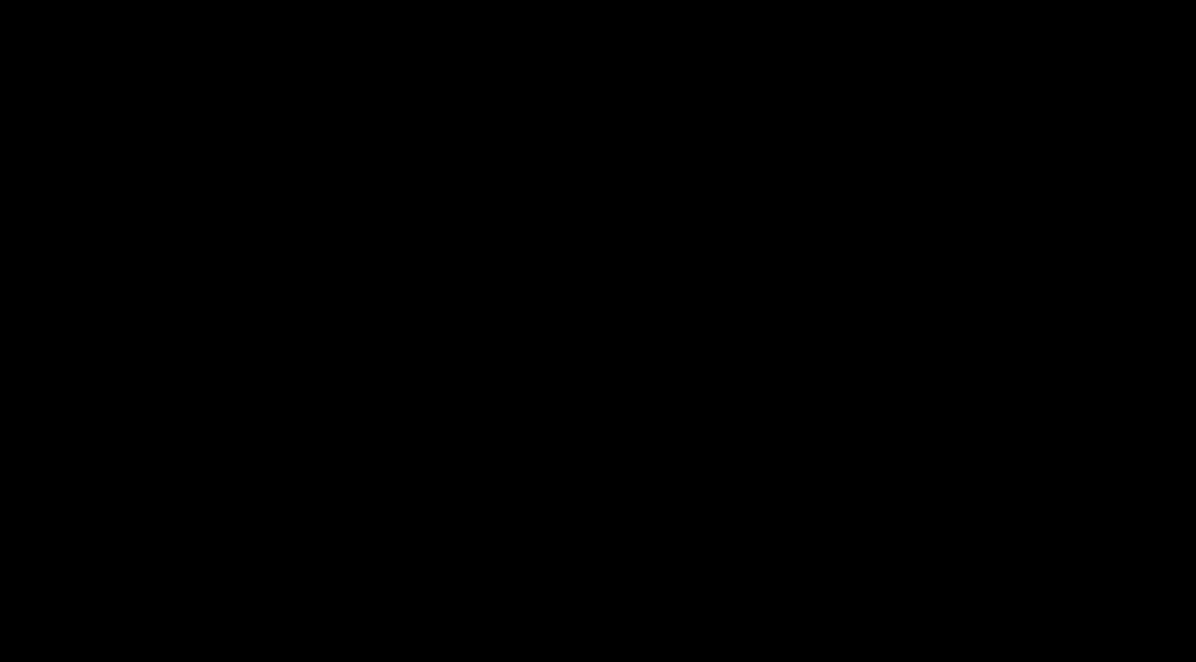
ON



DEVIATION
SIGNAL NO.
REVISION NO.
CALIBRATION
CALIBRATION NO.
RECALIBRATION

DATE
TIME
BY
DATE
TIME
BY







Placing of heat sensors on the posts, the faces of which were set back from the exposed face by 175mm

Vulnerabilities of the Test Wall

2

Dry 'stuffing' of the joints - not 'cob' stuffing



Vulnerabilities of the Test Wall

3

Average of 20 to 25mm thick clay plaster
- thinner than would be usual



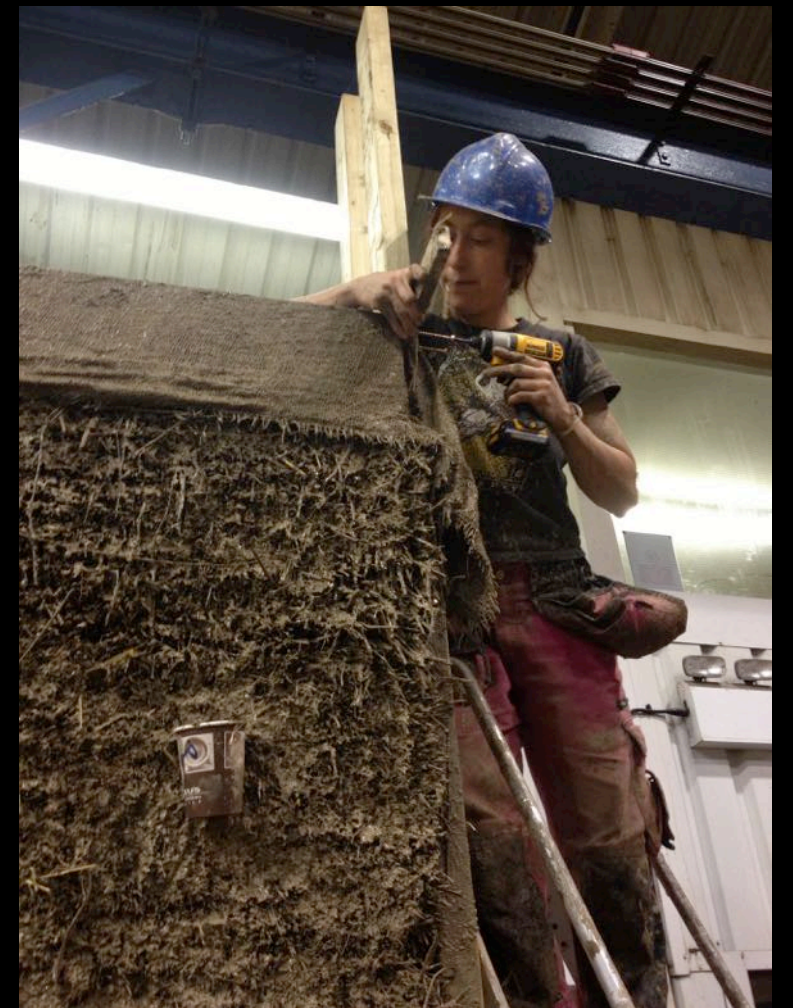












Vulnerabilities of the Test Wall

4

Less short chopped straw than would be usual

Mix of 1 clay : 3 sand : 1 straw

Testing proportions of straw in trial plaster mixes











High straw content
in the trial plaster mixes
did not crack after
one hour

1 : 3 : 3

1 : 3 : 2

1 : 3 : 1



Trial mixes with clay and
sand only, cracked
after 10 minutes

1 : 3

1 : 4



Vulnerabilities of the Test Wall

5

The unexposed face of the wall was left unplastered -
as naked straw.

And none of the joints in the unexposed face were
stuffed



BMTRADA

00:30:17

RF13217

Simple, Local, Natural and Affordable Materials

Easily Available almost anywhere

No 'bought products'

2 string strawbales (c. 120kg/m³)

Locally dug clay rich soil

Local sharp sand

Short chopped straw

So anyone, anywhere can use this Fire Test Result
using their own local materials

With a special THANK YOU to Mark Womersley
of Lime and Clay Suppliers, Womersleys,
Heckmondwyke, West Yorkshire









BMTRADA

BMTRADA

01:01:26

RF13217









Trada Fire Test 25 Oct 2013



00:02:10 -00:00:21

5 -0









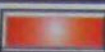




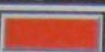
Furnace Running

Burner Control

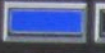
Burners On



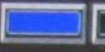
Purge Start



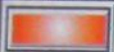
Air Open Air Flow Damp Open



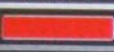
Air Start Ready Damp Start



Start Burners



Burner Lit



Interlock Status

Air Supply



Suction



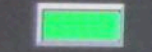
High Gas



Low Gas



Furnace Pressure



STOP

Gas/Air Valve

Open



Close



Auto

Furnace Dampers

Open



Close



Auto

Master Damper

Open



Close



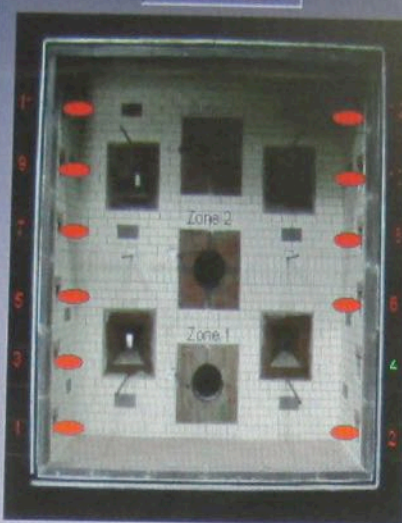
Auto

© Dark Star Research

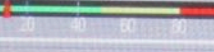
Gas / Air



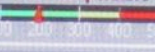
Burner Status



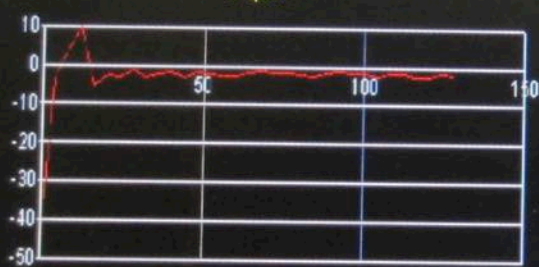
Master Damper Position %



Flue Temperature



Graph A



Elapsed Time: 02:11:31

1070

Furnace °C

1062

Standard °C

-01.6

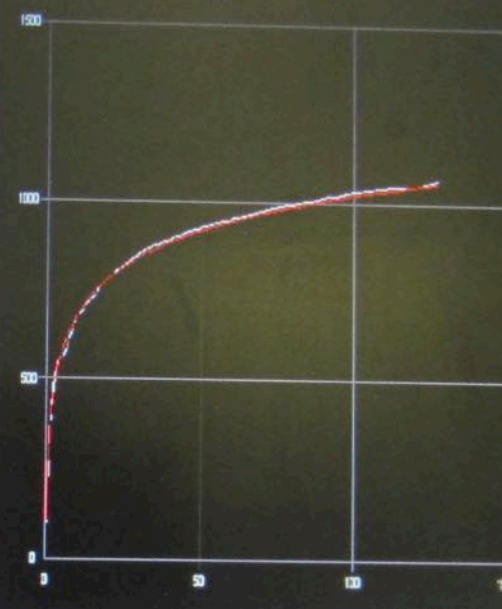
Press Pa

0.7

Deviation %

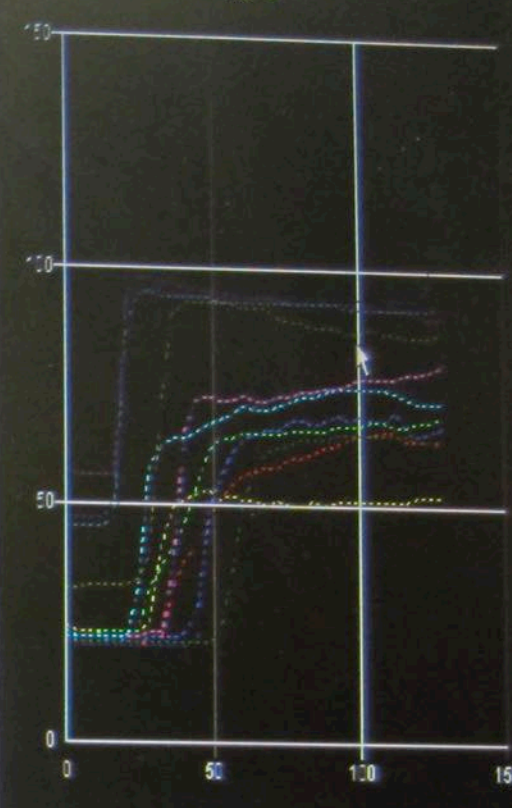
Network disabled

Furnace Temperature



Check Alarms

Graph B



Channels

Control

Auto Disable

Alarm History

Highlights

Message Report

Display Names

Video

Reset

Channel Data

Chan	0	1	2	3	4	5	6	7	8	9
0	-1.6	1105	1108	1041	1071	1075	1079	1061	1065	1058
10	196	20				64	53	66	69	81
20	72	72	63	90	88	94	139	93		

Highlighted Data

Furnace = 1074
Fan Inlet = 196 Max = 196
Ambient = 20
Frame A = 61 Max = 66
Average A = 71 Max = 81
Frame B = 101 Max = 139
Average B =
Glazing B =



Strawbuild Crew:

Duncan Macbeth
Edouard Hubo
Chris Hawker
Piet Karlsturd
Jo Forsyth
Bee Rowan



Spread of Flame Test ?



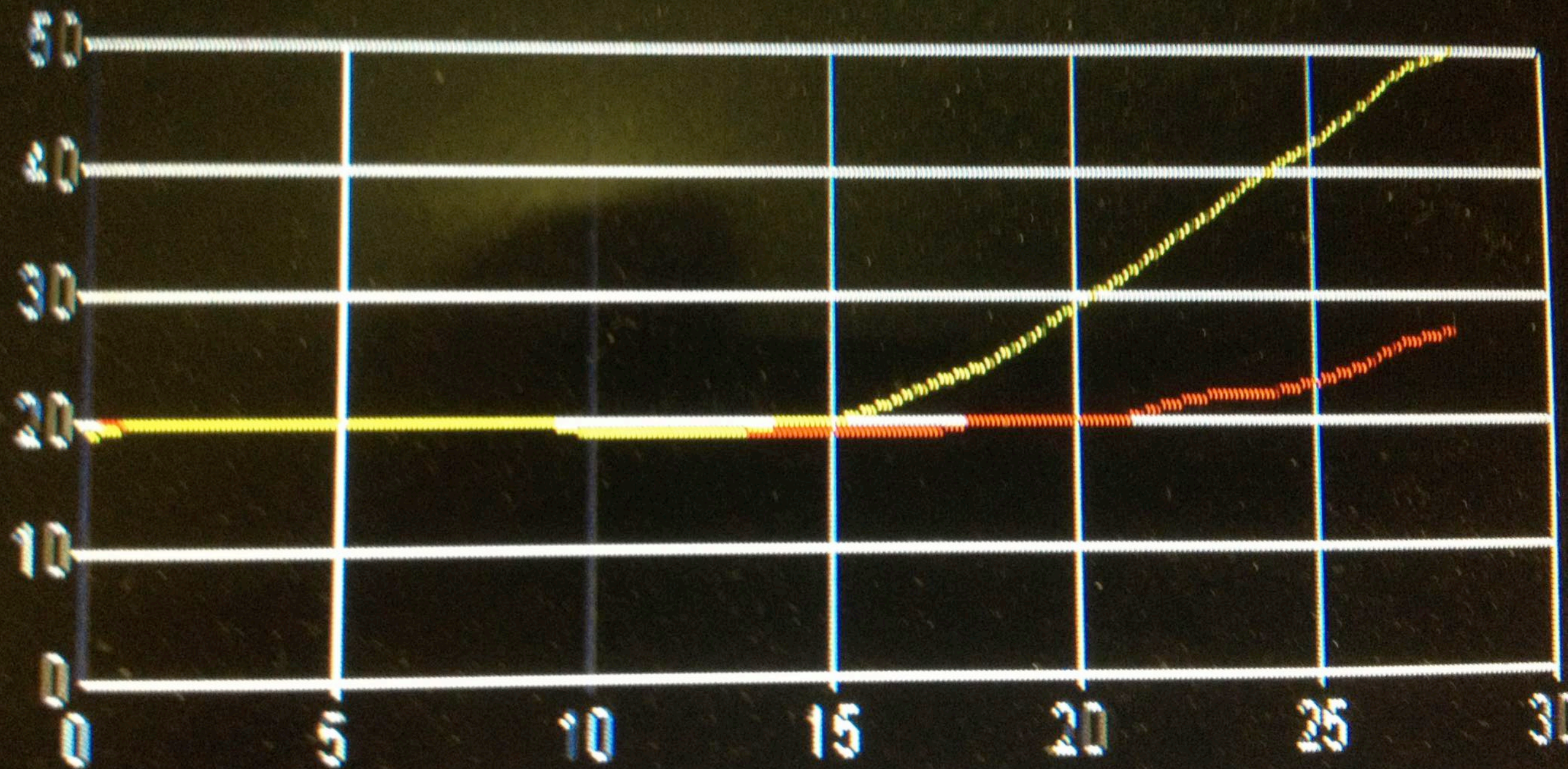








Graph A





strawbuild.org



